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Exam : **CPIM**

Title : Certified in Production and
Inventory Management

Vendor : APICS

Version : DEMO

NO.1 What occurs when the cost of ordering equals the cost of carrying?

- A. Exact-order completeness
- B. Predetermined carrying cost
- C. Economic-order quantity
- D. Ordering cost quantity

Answer: C

NO.2 Something that has value and is expected to benefit the future operation of the business is known as:

- A. Revenues
- B. Business Plan
- C. Asset
- D. Sales

Answer: C

NO.3 Today production control works in a demanding environment shaped by six major challenges. Which one of the following is not of those challenges?

- A. Customer that are never satisfied
- B. A supply chain that is large and must be manage
- C. A product life cycle that is getting shorter and shorter
- D. None of these

Answer: D

NO.4 ABC Corporation has chosen three projects for implementation this year. They are increased usage of common components, implementation of safety capacity, and integration of ATP logic within customer processes. These actions are most supportive of which order winner?

- A. Innovation
- B. Price/Cost
- C. Delivery Reliability
- D. Image

Answer: C

NO.5 Which function is to determine the need for labor, equipment, and material to meet the priority plans?

- A. Frequency planning
- B. Training level
- C. Capacity planning
- D. Work-in-progress planning

Answer: C

NO.6 A routing file should contain the following information EXCEPT:

- A. Operations to be performed
- B. Sequence of operations

C. Work centers to be used

D. Priority plan

Answer: D

NO.7 A tracking signal can be used to monitor the quality of forecast.

A. True

B. False

Answer: A

NO.8 A company wants to produce 500 units over the next 3 months at a level rate. The months have 19, 20 and 21 working days, respectively. On the average, how much should the company produce each day to level productions?

A. 8.3 units

B. 88.8 units

C. 8.9 units

D. None of these

Answer: A

NO.9 The flow of work centers must be planned to meet delivery dates which means production activity control must do the following:

A. Ensure that the required materials, tooling, personnel and information are available to manufacture the components when needed.

B. Schedule start and completion dates for each shop order at each work center so the scheduled completion date of the order can be met. This still involves a planner in developing a load profile for the work centers.

C. Both of these

D. None of these

Answer: C

NO.10 A systematic, formal, and conscious procedure for testing to determine customer opinion or intention is called:

A. Forecasting procedure

B. Record customer group

C. Market research

D. None of the above

Answer: C

NO.11 The immediate or most current period is called

A. Action bucket

B. Planning horizon

C. Time buckets

D. Both a & B

Answer: A

NO.12 A work center consists of 4 machines each working a 16-hour day for 5 days a week. What is the weekly available time?

- A. 230 hours per week
- B. 300 hours per week
- C. 350 hours per week
- D. 320 hours per week

Answer: D

NO.13 A continual account of inventory transactions as they occur and at any instant, it holds an up-to-date record of transaction is called:

- A. Advanced inventory record
- B. state-of-the-art record
- C. Perpetual inventory record
- D. All of the above

Answer: C

NO.14 A work center has 3 machines and is operated for 8 hours a day and 5 days a week. What is the available time?

- A. 100 hours per week
- B. 80 hours per week
- C. 90 hours per week
- D. 120 hours per week

Answer: D

NO.15 When a supplier maintains an inventory of certain items in the customer's facility, this approach is known as:

- A. Supply managed procedure
- B. Product scheduling
- C. Supply-chain management
- D. Vendor-managed inventory

Answer: D

NO.16 is a two-step process. First determine the time needed for each order at each order at each work center. Then sum up the capacity required for individual orders?

- A. Load
- B. Capacity required
- C. Available capacity
- D. Both A and B are same

Answer: D

NO.17 For back scheduling we need to know?

- A. Quantity and due date

- B. Sequence of operations and Work centers needed
- C. Setup and run time for each operation
- D. All of these

Answer: D

NO.18 A schedule (priority plan) that establishes to show the components required at each level of the assembly and based on lead time, calculates the time when these component will be needed called:

- A. Material Requirements Planning
- B. Master Production Schedule
- C. Inventory control Planning
- D. B & C

Answer: A

NO.19 Inventory records data are maintained in:

- A. Inventory record file
- B. Part master file
- C. Item master file
- D. All of the above

Answer: D

NO.20 Which one of the following is Not out of five basic inputs to the manufacturing planning and control system?

- A. Product Description and process specifications
- B. Customized Design
- C. Time needed to perform operations
- D. Available facilities and quantities required

Answer: B

NO.21 The process of monitoring production output, comparing it with capacity plans and taking corrective action when needed is known as:

- A. Capacity Manipulation
- B. Capacity Inspection
- C. Capacity Control
- D. Capacity Management

Answer: C

NO.22 If the efficiency of the work center in the above question is 115%. What is the rated capacity of the work center?

- A. 287 Standard hours per week
- B. 276 Standard hours per week
- C. 279 Standard hours per week
- D. None of these

Answer: B

NO.23 Strategic business plans are usually reviewed

- A. After each quarter
- B. Every six months to a year
- C. After five years
- D. Both A and B

Answer: B

NO.24 What uses cost determined before production begins?

- A. Standard cost
- B. Cost of quality
- C. Average cost
- D. Analysis cost

Answer: A

NO.25 All expenses incurred by the firm because of the volume of inventory accepted will fall in:

- A. Carrying costs
- B. Changing costs
- C. Distributed costs
- D. All of the above

Answer: A

NO.26 A particular type of production control system used varies from company to company, but all should perform the preceding functions is called:

- A. Mechanizing system
- B. Developed system
- C. Manufacturing system
- D. Master system

Answer: C

NO.27 Establish the acceptable limits and are usually expressed as the amount of allowable variation about the desired amount is called:

- A. Tolerances
- B. Acceptability
- C. Charity Act
- D. Minority

Answer: A

NO.28 Capacity needs to be measured on at which of the following level?

- A. Machine or individual worker
- B. Work center
- C. Plant, which can be considered as a group of different work centers

D. All of the above

Answer: D

NO.29 Production activity control activities in manufacturing planning and control may also be called:

A. Shop-floor control

B. Capacity planning

C. Master planning

D. Material Requirement planning

Answer: A

NO.30 Customer requirements may be based on price, quality, delivery and so forth are called:

A. Order qualifiers

B. Order prerequisites

C. Order basis

D. None of these

Answer: A